International Application No.: PCT/JP2004/017159

U.S. Patent Application No.: Unknown

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#### REMARKS

Claims 16-31 are pending in this application. By this Preliminary Amendment, Applicants AMEND the specification, the title of invention, the abstract of the disclosure, and the drawings, CANCEL claims 1-15 and ADD new claims 16-31.

Applicants have attached hereto a Substitute Specification in order to make corrections of minor informalities contained in the originally filed specification. Applicants' undersigned representative hereby declares and states that the Substitute Specification filed concurrently herewith does not add any new matter whatsoever to the Accordingly, entry and consideration of the above-identified patent application. Substitute Specification are respectfully requested.

The changes to the specification have been made to correct minor informalities to facilitate examination of the present application.

Applicants respectfully submit that this application is in condition for allowance. Favorable consideration and prompt allowance are respectfully solicited.

Respectfully submitted,

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# MARKED-UP VERSION OF ENGLISH TRANSLATION OF INTERNATIONAL APPLICATION AS ORIGINALLY FILED

#### DESCRIPTION

Attorney Docket No. 70404.98/ya

LIGHTING DEVICE FOR DISPLAY DEVICES, LIQUID CRYSTAL DISPLAY

5 DEVICE, AND LIGHT SOURCE LAMP

#### TECHNICAL FIELD

#### BACKGROUND OF THE INVENTION

10 1. Field of the Invention [0001]

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\_\_\_\_\_\_\_The present invention relates to a lighting device for display devices, a liquid crystal display device, and a light source lamp. More specifically, the present invention relates to: a lighting device for display devices, which is preferably used for constituting as a backlight of a transmissive or transflective liquid crystal display device having a transmissive region in a liquid crystal display element: The present invention also relates to a liquid crystal display device comprising including such a lighting device for display devices; and a light source lamp.

# BACKGROUND ART2. Description of the Related Art [0002]

Lighting devices for display devices are devices for lighting a device having a display means using that uses light, and have been widely used in backlight parts in liquid crystal display devices, for example. That is, a transmissive or transflective liquid crystal display device generally comprises a includes a lighting device for display devices in a backlight part for making causing light to enter a liquid crystal panel because liquid crystal panels themselves do not emit light in the liquid crystal display devices. Such liquid crystal display devices are essential for a means for displaying information or image. Products with high quality, fully taking advantage

of characteristics of liquid crystal displays, that is, low electric power consumption, lightweight, slimness slim profile, have been recently brought to attention used in display panels such as monitors for consumer imagedisplays, monitors for industrial equipment, and Personal Digital Assistants. And an In addition, the field of application field of such liquid crystal display devices is becoming more and more widespread.

[0003]

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\_\_\_\_\_\_There are currently two types, edge light type (side light type) and direct type as of backlights used in the liquid crystal display devices.

----: an edge light type (side light type) and a direct type. In the edge light type, a bar-shaped light source 72 such as cold cathode fluorescent tube is held in a frame 73 and disposed on the side of a transparent plate 71 called a light guide plate, as shown in Fig. 8-as structural characteristics. In this case, light is made to enter the light guide plate 71 from the light source, and outputted from the inside of the light guide plate 71 through the optical sheet 74 to the liquid crystal panel 75 side by one of a frosting process, printing, prism treatment, or the like. TherebyAs a result, the liquid crystal display device can be made thinner, but an increase of in the light source for increasing brightness directly affects the thickness of a module. The so-called light quide plate 71 gets heavier in a large size of 20 inches or more inch-because a heavy continuum such as acrylic continuum is used. [0004]

\_\_\_\_\_\_In the direct type, a plurality of bar-shaped light sources 83, such as cold cathode fluorescent tubetubes, is provided on the back side of a display element 87 such as a liquid crystal panel, as shown in Fig. 9-as structural characteristics. In this case, light from the bar-shaped light source 83 is caused to almost directly made to enter the display element 87. A diffusing plate 85 is often provided between the display element 87 and the light source 83 for eliminating an image of the

bar-shaped light source 83. TherebyAs a result, the direct type backlight has the following advantages: many light sources 83 can be disposedprovided; a light amount can be increased; loss of light is small because light is madecaused to enter the display element 87 directly; and increase in size moregreater than 20 inchinches can be easily provided be achieved. However, the number of the light sources 83 increases and thereby the number of components increases. Thereby, the driving circuit of the light source 83 becomes larger. Furthermore, the electric power consumption also increases, and the total amount of heating becomes larger.

[0005]

\_\_\_\_\_Such liquid crystal display devices began to advance in small display elements, and have been spread-widely used as displays for laptop PCs or cellular phones. Thus, the technique has been developed. In these fields, a display size up to about 15 inchinches is a mainstream size, and reduction in thickness is a required condition. An edge light type has been selected in terms of merchantability.

Such liquid crystal display devices currently have become dramatically larger because of completion of a process using a larger mother glass, and thereby have established a position as a household television (20 to 50 inches, for example). For such TVs, brightness is a more important basic performance characteristic than required for PCs or cellular phones. For example, a PC monitor generally has about 250 cd/m² of specification value, but a brightness specification of 500 cd/m² or more is needed for TVs. Because of such backgrounds requirements, a direct type backlight is preferable for providing a large backlight with high brightness.

\_\_\_\_\_As conventional lighting devices for display devices, disclosed is a lighting device in which, in a liquid crystal display device using a direct type backlight, a frame side wall in the direction intersecting with a backlight (linear light

source) or a frame between the linear light sources is slo	ped,
and thereby reduction in brightness at both end edges of	the
linear light source is compensated to light a liquid cry	rstal
panel with uniform brightness distribution (for example	,
referring to Patent Document 1) . refer to Japanese Kokai	<u>.                                    </u>
Publication Hei-11-84377, pages 1 to 2). Also disclosed	is a
lighting structure of a liquid crystal TV in which a U-sha	ped,
S-shaped, or M-shaped fluorescent tube is disposed on the	back
side of a liquid crystal panel (for example, referring to Pa	tent
Document 2 refer to Japanese Kokai Publication Sho-62-102	226,
pages 1 to 4).	
[0007] However, such devices have room for improve	ment
in order to properly correspond to a liquid crystal field	l and
the like, needed for which requires high quality and incr	ease
in, increased size, and low cost for improvement in	
merchantability and for low costs. And. In addition,	such
lighting devices have room for improvement, in their struct	ural.
characteristics, so as to have provide advantages in the	:
production thereof by reducing the number of components; t	to be
effective in electric power consumption when applied to a li	quid
crystaldisplaydevice; to have high quality and merchantabil	ity;
and additionally to have improved these properties especi	ally
in development of a liquid crystal TV and the like.	
{Patent document 1}	
- Japanese Kokai Publication Hei-11-84377 (pages 1-t	<del>:0 2)</del>
[Patent document 2]	
Japanese Kokai-Publication-Sho-62-102226 (pages 1 t	<del>:0-4)</del>
DISCLOSURE OF THE INVENTION	
PROBLEMS TO BE SOLVED BY THE INVENTION	
<del>{0007}</del>	
The present invention has been made in view of th	e-
SUMMARY OF THE INVENTION	
[0008] In order to overcome the problems described	
above—mentioned state preferred embodiments of the art	Tho

present invention has an object to provide: a lighting device for display devices which has the a reduced number of components and is effective in terms of electric power consumption and can provide excellent display quality; a liquid crystal display device comprising including such a lighting device for display devices; and a light source lamp.

#### MEANS FOR SOLVING THE PROBLEMS

#### <del>[8000]</del>

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-[0009] The present inventors have made various 10 investigations about lighting devices for display devices, preferably applied to a backlight of a liquid crystal display device, for example, about large lighting devices for display devices with high brightness. They The inventors have firstly noted that a lighting device for display devices, 15 comprising including a light source lamp having a curved partportion, such as U-shaped tube, and a light-diffusing layer is effective as a backlight constituting a liquid crystal display device and the like. If a U-shaped tube is used, for example, the number of components of a light source unit is reduced by 20 half because one U-shaped tube corresponds to two straight tubes. Therefore, the number of components can be dramatically reduced. There is a correlation between electric power consumption of a conventionally used cold cathode fluorescent tube and a voltage drop graph, as shown in Fig. 10. Therefore, reduction in the 25 number of electrodes due to the U-shaped tube makes it possible to reduce electric power consumption dramatically. That is, the voltage drop of the cold cathode is mostly determined by the work function of a metal, and therefore reduction in the number of electrodes is effective for reduction in electric power 30 consumption. In this case, one U-shaped tube corresponds to two straight tubes. The number of electrodes is reduced by half although the total length of a light source 83 is the same. If such a lighting device for display devices, comprising including a light source lamp having a curved partportion and further a 35

light-diffusing layer is used, the lighting device is preferable as a direct type backlight and advantageous particularly for achieving an increase in size.

\_\_\_\_\_[0010] The present inventors also have noted that the same effect as in the U-shaped tube can be obtained even in a light source lamp having a folded partportion, for example, a light source lamp having a structure similar to the U-shaped tube, the structure having two bending partsbent portions and a straight partportion between the bending partsbent portions (hereinafter, also referred to as an "almost U-shaped tube"), other than the U-shaped tube having the curved partportion.

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-[0011] A display device in which a straight tube CCFT (Cold Cathode Fluorescent Tube) is used in a direct type backlight and a display device in which a U-shaped tube or an almost U-shaped tube is used in a direct type backlight are compared. In the straight tube, the light source density in the plane of the display device becomes uniform if pitches between lamps 83 are the same as shown in Fig. 11-a, and the light distribution property, which is a property of light diffusion, becomes uniform naturally in the plane. However, in the U-shaped tube or the almost U-shaped tube, display unevenness is generated in a region surrounded by dotted lines, shown in Figs. 11-b and 11-c. This would be is because only the region surrounded by the dotted lines has an extraordinarily high light source density and therefore obviously becomes brighter, which leads to display unevenness. Also this would beoccurs because the light sources face lengthwise in the region surrounded by the dotted lines and therefore, the light distribution property is also different from that in other regions, and thereby the region is recognized as having more clear display unevenness if viewing angles are swung and the region is viewed.

\_\_\_\_\_[0012] Because of the above-described circumstances, the present inventors have noted that a lighting device comprising:including a light source lamp having a folded

partportion (curved partportion), such as U-shaped tube or an almost U-shaped tube, the light source lamp being preferable in a direct type backlight; and a light-diffusing layer, is preferably used in a display device needed for high quality, such as TV, and that if, in this case, display unevenness can 5 be suppressed enough, such a lighting device can be higher in quality and merchantability. They The inventors have founddiscovered that such a lighting device for display devices having a constitution in which at least part of the light generated from the folded partportion (curved partportion) of the light 10 source lamp is reduced or shielded is preferable. Thereby, the above-mentioned problems have been solved without deterioration of specific advantages of the U-shaped tube, the almost U-shaped tube, or the like, leading to development and completion of preferred embodiments of the present invention. 15

<del>[0010]</del>

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\_\_\_\_[0013] That is, according to a preferred embodiment of the present invention is, a lighting device for display devices, comprising includes a light source lamp and a light-diffusing layer, the light source lamp having a curved partportion, and at least part of the light generated from the curved partportion of the light source lamp being is reduced or shielded.

The [0014] According to another preferred embodiment of the present invention—is also, a lighting device for display devices, comprising includes a light source lamp and a light-diffusing layer, the light source lamp having a folded partportion, and at least part of the light generated from the folded partportion of the light source lamp being is reduced or shielded.

The [0015] A lighting device for display devices according to a preferred embodiment of the present invention is described below in more detail. <del>[0011]</del>

The lighting device for display devices of the present invention comprises includes a light source lamp and a

light-diffusing layer. Such a lighting device is preferable as a lighting device for liquid crystal display devices. In the present invention preferred embodiment, the lighting device for display devices of the present invention is preferably used as a direct type backlight. The lighting device for display devices can be also applied to an edge light type backlight. -[0016] A configuration in which a light source lamp is disposed above a reflective sheet with a lamp supporting part member disposed therebetween, and the like, is mentioned as one example of the above-mentioned lighting device in a direct type. 10 One or a plurality of light source lamps is may be preferably used in such a configuration. TheA preferred embodiment of the present invention is preferably applied to a configuration using a plurality of light source lamps. In an edge light type, 15 mentioned is a configuration in which a light source lamp is disposed on one or two or more sides of a light guide plate made of a transparent resin with a lamp supporting part member therebetween is one possible example. In the present description, the terms "or more" and "or less" means that the value described is included. 20 <del>[0012]</del>

fluorescent tube and a hot cathode fluorescent tube are preferably used as the above-mentioned light source lamp, for example. In various preferred embodiments of the present invention, the light source lamp essentially comprises includes a folded partportion (curved partportion). A U-shaped light source lamp is preferably used as the light source lamp having a curved part-portion. In addition, an S-shaped light source lamp or a W-shaped light source lamp may be mentioned. also be used. A light source lamp having a folded partportion having two or more bending parts bent portions and a straight partportion between the bending parts bent portions is preferably used. Among them, particularly preferably used preferable is a light source lamp having a structure similar to the U-shaped tube,

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the structure having two bending partsbent portions and a straight partportion between the bending partsportions, that is, an almost U-shaped light source lamp (pseudo-U-shaped light source lamp) in which the U-shaped curved partportion of the U-shaped light source lamp is replaced with a folded partportion 5 having a square U shape similar to the U shape. Due to such configurations, the number of components is reduced and also a total number of electrodes of the light source lamp is reduced. Thereby As a result, electric power consumption on the whole of the lighting device for display devices can be reduced. If the 10 U-shaped tube, the pseudo-U-shaped tube, or the like, is used, electrodes of the light source lamp are disposed on one side, which permits aggregation of the drive circuit on one side. On the other hand, if an S-shaped tube, a pseudo-S-shaped tube, 15 or the like, is used, electrodes of the light source lamp are disposed on both sides, which is advantageous for uniformity of the optical property in of light outputted from the light source lamp.

\_\_\_\_\_\_[0018] Apreferable configuration of the above-mentioned light source lamp in view of light uniformity is a configuration in which the straight partportion except for the curved partportion or the folded partportion of the light source lamp is disposed with equally spaced parallel gaps relative to each other in the same plane.

# **25** <del>[0013]</del>

- \_\_\_\_\_[0019] The above-mentioned light-diffusing layer is preferably constituted by a diffusing plate or a diffusing sheet, and provided for eliminating an image of the light source lamp to provide display.
- \_\_\_\_\_[0020] As long as the lighting device of <u>preferred</u> embodiments of the present invention <del>comprises</del> includes these essential constituting members, it elements, the lighting device may include other <del>constitutional members</del> constituent elements.
- \_\_\_\_\_[0021] If the above-mentioned lighting device is applied to a liquid crystal display device, the lighting device

preferably is generally constituted by disposing a light source lamp above a reflective sheet and laminating and disposing various optical sheets such as diffusing plate, diffusing sheet, condenser lens sheet, polarized light selective

reflection/transmission sheet, protective and diffusing sheet, and electromagnetic-shielding sheet (electric conductive sheet, ITO sheet). Then, such a lighting device constitutes a liquid crystal display device together with a liquid crystal panel.
[0014]

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-[0023] In various preferred embodiments of the present invention, at least part of the light generated from the folded partportion (curved partportion) of the light source lamp is reduced or shielded. For example, in the curved partportion, it is preferable that light is reduced or shielded at a part portion outside the top of the inner radius of a curved partportion of a light source lamp 11 as shown in Fig. 6-a, or at a partportion outside the curve beginning of the curved partportion of the light source lamp 11 as shown in Fig. 6-b. In the folded partportion other than the curved partportion, it is preferable that light is reduced or shielded at a straight partportion between bending parts the bent portions of a folded partportion of a light source lamp 11 as shown in Fig. 7-a, or at both of the bending partsbent portions and the straight partportion constituting the folded <del>part</del>portion as shown in Fig. 7-b. The partportion which is light-reduced or light-shielded is shown by hatched lines in these figures.

#### <del>10015]</del>

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-[0024] Preferable configurations of the above-mentioned lighting device for display devices are preferably include: (1) a configuration in which at least part of the folded partportion (curved partportion) of the light source lamp is covered with a lamp frame; (2) a configuration in which the lighting device has an optical member provided with a light-reducing or light-shielding treatment on a display side of at least part of the folded partportion (curved partportion) of the light source lamp; (3) a configuration in which the lighting device has at least part of the folded partportion (curved partportion) of the light source lamp outside an effective display region; (4) a configuration in which at least part of the folded partportion (curved partportion) of the light source lamp is provided with a light-reducing or light-shielding treatment; (5) a configuration in which the lighting device has a reflective member provided with a light-reducing treatment on a side opposed to the display side of at least part of the folded partportion (curved partportion) of the light source lamp. In any of these configurations or combination of these configurations, functional effects of the present invention can be sufficiently exhibited.

# [0016]

shielding light from the folded part portion (curved part portion) of the light source lamp in the above-mentioned (1) to (5) configurations (1) to (5) may be a means—an element or method that is capable of reducing or shielding transmission of light. A resin frame capable of reducing or shielding light and the like, is preferably used if the lamp frame is used, for example. If the optical member is used, the optical member provided with the light-reducing or light-shielding treatment is preferably at least one optical member selected from the group consisting of a diffusing plate, a diffusing sheet, and a lens sheet. That is, preferable are preferred elements and methods include a

configuration in which the light-reducing or light-shielding treatment is provided for a diffusing plate, a configuration in which the light-reducing or light-shielding treatment is provided for a diffusing sheet, and a configuration in which the light-reducing or light-shielding treatment is provided for 5 a lens sheet. A configuration in which these configurations are combined may be mentioned. also be used. These optical members can be easily provided with the light-reducing or light-shielding treatment. Among them, it is preferable that part of the optical sheet such as a diffusing plate, diffusing 10 sheet, and lens sheet above (on the display side) at least part of the folded partportion (curved partportion) of the light source lamp is provided with the light-reducing treatment, by being colored for reduction in an amount of light transmission, or by being whitened for light reflection to the light source 15 lamp side. Mentioned may be It is also possible to use a configuration in which a member for reducing or shielding light is provided for at least part of the folded partportion (curved partportion), and a configuration in which a coating material is applied by printing or the like, as a way of providing the 20 light source lamp with the light-reducing or light-shielding treatment, if at least part of the folded partportion (curved partportion) of the light source lamp is provided with the light-reducing or light-shielding treatment. Among them, it 25 is preferable that the light-reducing or light-shielding treatment has a function of restricting a deformation degree of freedom in the folded partportion (curved partportion) of the light source lamp. If a member for reducing or shielding light or a coating film formed of a coating material has such 30 a function, for example, the folded partportion (curved partportion) having the lowest strength can be protected, and breakage of the light source lamp, caused by the deformation, can be avoided. Therefore, handling of the light source lamp can be extremely significantly improved. In the U-shaped tube or the pseudo-U-shaped tube, for example, it is preferable that 35

a light source holder such as a rubber member having a shape covering the U-shaped curved partportion or the square U-shaped partportion is provided. If the reflective member is used, the reflective member provided with the light-reducing treatment is preferably a reflective sheet, and thereby can be easily provided with the light-reducing or light shielding treatment. If a white reflective sheet for reflecting light from the light source lamp to the display side is used, for example, it is preferable that part of the reflective sheet under (on the side opposed to the display side) at least part of the folded partportion (curved partportion) of the light source lamp is provided with the light-reducing treatment by being colored for reduction in light reflective amount. It is preferable that the light-reducing or light-shielding treatment is provided by printing in the above-described configurations (2), (4), and (5). The use of printing makes it possible to perform the treatment easily and inexpensively. Further, it is preferable that a gradation in which degree of light reduction is varied, is provided in the light-reducing treatment in the above-described configurations (2), (4), and (5). If the gradation is provided in the light-reducing treatment, more preferable display quality can be obtained. Particularly, the use of printing makes it possible to provide the gradation very easily.

# **25** [<del>0017]</del>

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The 0026] Another preferred embodiment of the present invention is alsoprovides a liquid crystal display device comprising including the above-mentioned lighting device for display devices. Such a liquid crystal display device is preferably a transmissive or transflective liquid crystal display device in which the use of the light source lamp having the curved partportion or the folded partportion, such as the U-shaped tube and the pseudo-U-shaped tube, makes it possible for such a liquid crystal display device to have the reduced number of components and to be effective in terms of electric

power consumption. In addition, functional effects can be exhibited, for example, display unevenness can be suppressed and excellent display quality can be obtained, without deterioration of specific advantages of the light source lamp such as the U-shaped tube and the pseudo-U-shaped tube; and a structure capable of effectively and simply storing the light source lamp is included. AndAlso, such a liquid crystal display device can be effectively used for display panels, for example, monitors for consumer imagedisplays, monitors for industrial equipment, and Personal Digital Assistants.

The [0027] Another preferred embodiment of the present invention is furthermore provides a light source lamp used in the above-mentioned lighting device for display devices. That is, the present invention includes a light source lamp designed so as to adapt to the above-mentioned lighting device for display devices, and such a light source lamp exhibits functional effects advantageous in the above-mentioned display device field.

#### EFFECTS OF THE INVENTION

#### 20 [0018]

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preferred embodiments of the present invention preferably has the above-mentioned configuration. The light source lamp haspreferably includes the folded partportion (curved partportion). Therefore, the number of component components can be reduced, and the number of electrodes also can be reduced, leading to reduction of electric power consumption. At least part of the light generated from the folded partportion (curved partportion) of the light source lamp is reduced or shielded.

Thereby As a result, the light source density and the light distribution property are made uniform in the effective display region. Therefore, the display unevenness can be suppressed and a display device excellent in display quality can be provided.

<del>[0019]</del>

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The present invention will, hereinafter, be described in more detail with reference to Embodiments, but the present invention is not limited to Embodiments.

5 {Embodiment 1} 100201

Figs. 1-a and 1-b each show a configuration in which the above-mentioned preferable configuration (1) of the present invention is applied to a lighting device of a direct type liquid crystal display device. In this configuration, the lighting device for liquid crystal display devices has a structure in which part of or all of a curved part of a light source lamp 11 is covered with a lamp frame 84 capable of reducing or shielding light, and is constituted such that part of or all of the curved part of the light source lamp 11 is stored in the lamp frame 84 conventionally used.

In this case, the lighting device has a constitution in which the U-shaped curved part of the U-shaped tube is covered with the lamp frame, and thereby the same optical property as in the case where a straight tube is used can be provided. Thereby, the lamp frame reduces or shields light at the U-shaped curved part of the U-shaped tube without deterioration of specific advantages of the U-shaped tube, and therefore the same light source density and light distribution property as in the straight part of the light source lamp is exhibited. Therefore, the light source density in the plane is uniformized and the light distribution property is also uniformized, which makes it possible to provide excellent display quality.

As a direct type liquid crystal display device constituted by the lighting device for display devices of the present invention, mentioned may be, for example, a liquid crystal display device having a structure in which a highly reflective resin 82 is disposed on a sheet metal 81, and thereon a U-shaped tube 11 in which the ends are covered with an insulating resin is disposed using a storage frame (lamp frame) 84, and a diffusing

plate 85, and thereon various optical sheets 86 such as diffusing sheet, condenser lens, polarized light selective reflection/ transmission sheet, protective and diffusing sheet, and electromagnetic-shielding sheet (electric conductive sheet, ITO sheet), a liquid crystal panel element 87, and a frame 88 are disposed.

{Embodiment 2}

<del>[0021]</del>

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Figs. 2-a and 2-b each show a configuration in which the above-mentioned preferable configuration (2) of the present invention is applied to a lighting device of a direct type liquid ervotal display device. In this configuration, the lighting device has a structure in which the lighting device has an optical member 21 provided with the light-reducing or light-shielding treatment on the display side of part of or all of a curved part of a light source lamp 11. The optical member 21 provided with the light-reducing or light-shielding-treatment may be a diffusing plate, a diffusing sheet, or the like, each provided with a region with low light-transmittance 21a. Among them, an optical member disposed near the light source is preferable for sufficient light-reducing or light-shielding effect in the oblique direction. The region with low light transmittance 21a can be formed by applying white ink to the surface of the optical member 21 on the light source lamp side. In this case, light reflectance to the light source lamp 21 side is high, and therefore loss of light can be reduced. An opening for light transmission may be provided at part of the region with low light transmittance 21a. In this configuration, the optical member 21 is laminated and disposed above the light source lamp 11 such that part of or all of the curved part of the light source lamp 11 is covered with the part provided with the light-reducing or light-shielding treatment of the optical member 21, and thereby the lighting device for liquid crystal display devices is configured. In this case, the lighting device has a constitution in which the U-shaped curved part of the U-shaped tube is covered

with the optical member, and thereby the same optical property as in the case where a straight tube is used can be provided. Thereby, excellent display quality can be provided without deterioration of specific advantages of the U-shaped tube. [Embodiment 3]

<del>[0022]</del>

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Fig. 3 shows a configuration in which the above-mentioned preferable configuration (3) of the present invention is applied to a lighting device of a direct type liquid crystal display device. In this configuration, the lighting device for liquid crystal display devices is configured to have a structure in which part of or all of a curved part of a light source lamp 11 is disposed outside an effective display region 31. In this case, the lighting device has a constitution in which the U-shaped curved part of the U-shaped tube is disposed outside the effective display region, and thereby the same optical property as in the case where a straight tube is used can be provided. Thereby, excellent display quality can be provided without deterioration of specific advantages of the U-shaped tube.

20 <del>[Embodiment 1]</del> 100231

Fig. 4 shows a configuration in which the above-mentioned preferable configuration (4) of the present invention is applied to a lighting device of a direct type liquid crystal display device. In this configuration, the lighting device for liquid crystal display devices is configured to have a structure in which a member for reducing or shielding light 41 is provided with part of or all of a curved part of a light source lamp 11. A member made of a material with low light transmittance, preferably made of an elastic material is preferably used as the member for reducing or shielding light 41.

In this case, the lighting device has a constitution in which the U-shaped curved part of the U-shaped tube is covered with the member for reducing or shielding light, and thereby the same optical property as in the case where a straight tube

is used can be provided. Thereby, excellent display quality can be provided without deterioration of specific advantages of the U-shaped tube. The U-shaped curved part can be prevented from opening and closing, and the U-shaped tube can be effectively fixed by covering the U-shaped curved part of the U-shaped tube with the member for reducing or shielding-light.

[Embodiment 5]

<del>[0024]</del>

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Fig. 5 shows a configuration in which the above-mentioned preferable configuration (5) of the present invention is applied to a lighting device of a direct type liquid crystal display device. In this configuration, the lighting device has a structure in which the lighting device has a reflective member provided with a light-reducing treatment 51 on the side opposed to the display side of part of or all of a curved part of a light source lamp 11, and is constituted such that part of or all of the curved part of the light source lamp 11 is provided above a region provided with a light-reducing treatment 51 of the reflective member 51. The reflective member provided with a light-reducing treatment 51 may be a reflective sheet with which the region with low light reflectance 51a which is gray, black, or the like, is provided.

In this case, the lighting device has a constitution in which the U-shaped curved part of the U-shaped tube is provided above the region provided with the light-reducing treatment, and thereby the same optical property as in the case where a straight tube is used can be provided. Thereby, excellent display quality can be provided without deterioration of specific advantages of the U-shaped tube.

30 {Embodiment 6} 100251

In Embodiment 6, the U-shaped light source lamp in Embodiment 1 is replaced with a pseudo-U-shaped light source lamp having a square U-shaped folded part. That is, in this configuration, the lighting device has a structure in which part

of or all of the square U-shaped part of the light source lamp is covered with a lamp frame capable of reducing or shielding light, and is constituted such that part of or all of the square U-shaped part of the light source lamp is stored in a conventionally used lamp frame. Therefore, the same functional effects as in Embodiment 1 can be obtained in Embodiment 6. [Embodiment 7]

<del>[0026]</del>

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Embodiment 7, the U-shaped light source lamp in Embodiment 2 is replaced with a pseudo-U-shaped light source lamp having a square U-shaped folded part. That is, in this configuration, the lighting device for liquid crystal display devices is configured by laminating and disposing an optical member above the light source lamp such that part of or all of the square U-shaped part of the light source lamp is covered with the part provided with the light-reducing or light-shielding treatment of the optical member. Therefore, the same functional effects as in Embodiment 2 can be exhibited in Embodiment 7. [Embodiment 8]

**20** <del>[0027]</del>

In Embodiment 8, the U-shaped light source lamp in Embodiment 3 is replaced with a pseudo-U-shaped light source lamp having a square U-shaped folded part. That is, in this configuration, the lighting device for liquid crystal display devices is configured to have a structure in which part of or all of the square U-shaped part of the light source lamp is disposed outside an effective display region. Therefore, the same functional effects as in Embodiment 3 can be obtained in Embodiment 8.

30 <del>[Embodiment 9]</del>

In Embodiment 9, the U-shaped light source lamp in Embodiment 4 is replaced with a pseudo-U-shaped light source lamp having a square U-shaped folded part. That is, in this configuration, the lighting device for liquid crystal display

devices is configured to have a structure in which a member for reducing or shielding light is provided with part of or all of the square U-shaped part of the light source lamp. Therefore, the same functional effects as in Embodiment 4 can be obtained in Embodiment 9.

{Embodiment 10}

<del>[0029]</del>

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Embodiment 10, the U-shaped light source lamp in Embodiment 5 is replaced with a pseudo-U-shaped light source lamp having a square U-shaped folded part. That is, in this configuration, the lighting device has a structure in which the lighting device has a reflective member provided with the light-reducing treatment on the side opposed to the display side of part of or all of the square U-shaped part of the light source lamp, and part of or all of the square U-shaped part of the light source lamp is disposed above the region provided with the light-reducing treatment of the reflective member. Therefore, the same functional effects as in Embodiment 5 can be obtained in Embodiment 10.

**20** <del>[0030]</del>

The present application claims priority under 35 U.S.C. 5 119(a) on Japanese Patent Application No. 2004-3076 filed in Japan on January 8, 2004, entitled "LIGHTING DEVICE FOR DISPLAY DEVICES, LIQUID CRYSTAL DISPLAY DEVICE AND LIGHT SOURCE LAMP", the entire contents of which are herein incorporated by reference.

[0029] Other features, elements, steps, characteristics and advantages of the present invention will become more apparent from the following detailed description of preferred embodiments of the present invention with reference to the attached drawings.

#### BRIEF DESCRIPTION OF THE DRAWING

{0031}
{Figure 1-a}
35 — [0030] Fig. 1-a is a plane view schematically showing

a configuration of a direct type liquid crystal display device to which the lighting device according to a preferred embodiment of the present invention is applied, the lighting device having a structure in which at least <a href="mailto:parta">parta</a> portion of the curved

5 partportion of the light source lamp is covered with a lamp frame.

# {Figure 1-b}

\_\_\_\_\_[0031] Fig. 1-b is a cross-sectional view schematically showing the lighting device in Fig. 1-a.

# {Figure 2-a}

- 10 [0032] Fig. 2-a is a plane view schematically showing a configuration of a direct type liquid crystal display device to which the lighting device according to a preferred embodiment of the present invention is applied, the lighting device having an optical member provided with a light-reducing or
- light-shielding treatment on the display side of at least parta
  portion of a curved partportion of a light source lamp.
  [Figure 2-b]
  - \_\_\_\_\_[0033] Fig. 2-b is a cross-sectional view schematically showing the lighting device in Fig. 2-a.

# **20** [0034] Fig.—3]

Fig. 3 is a plane view schematically showing a configuration of the lighting device according to a preferred embodiment of the present invention, the lighting device having at least parta portion of the curved partagoration of the light source lamp outside an effective display region.

# [Fig. 4]

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#### [Fig. 5]

\_\_\_\_\_0036] Fig. 5 is a plane view schematically showing a configuration of the lighting device according to a preferred embodiment of the present invention, the lighting device having

a reflective member provided with a light-reducing treatment on the side opposed to the display side of at least parta portion of a curved partaportion of a light source lamp.

#### [Figure 6-a]

- 5 0037] Fig. 6-a is an enlarged plane view schematically showing the curved partportion of the light source lamp.

  [Figure 6-b]
  - \_\_\_\_\_0038] Fig. 6-b is an enlarged plane view schematically showing the curved partportion of the light source lamp.

#### 10 [Figure-7-a]

- \_\_\_\_\_\_0039] Fig. 7-a is an enlarged plane view schematically showing the folded partportion of the light source lamp.

  [Figure 7-b]
- \_\_\_\_\_\_\_\_\_Fig. 7-b is an enlarged plane view schematically showing the folded partportion of the light source lamp.

  [Fig. 8]
  - ——<u>0041]</u> Fig. 8 is a cross-sectional view schematically showing essential <u>partselements</u> of a structure of an edge light type backlight.

# 20 [Fig. 9]

\_\_\_\_\_0042] Fig. 9 is an exploded perspective view schematically showing essential partselements of a structure of a direct type backlight.

# [Fig. 10]

- 25 \_\_\_\_\_0043] Fig. 10 is a graph showing the relationship between the length of a cold cathode fluorescent tube and voltage drop.

  [Figure 11-a]
- ——0044] Fig. 11-a is a plane view schematically showing essential partoelements of a direct type backlight using a light source lamp having a straight tube shape.

#### [Figure 11-b]

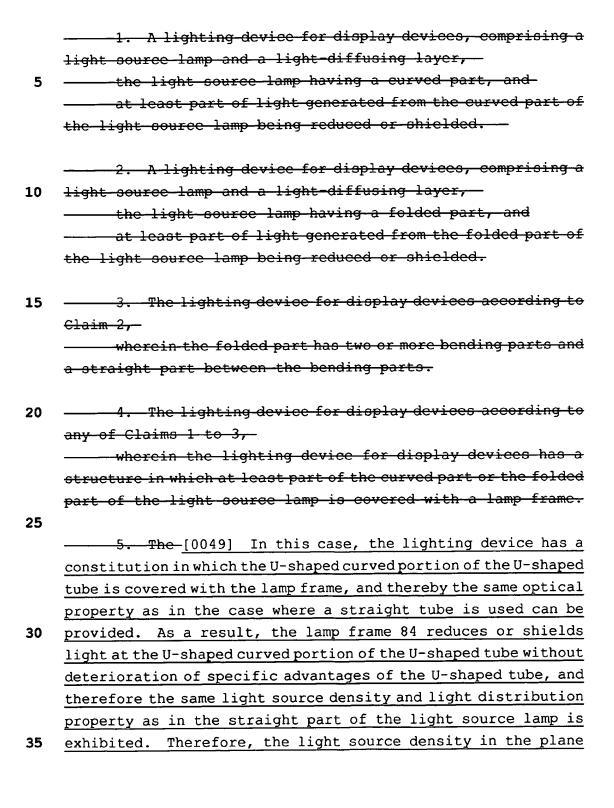
- \_\_\_\_\_0045] Fig. 11-b is a plane view schematically showing essential partselements of a direct type backlight using a light source lamp having a U-shaped tube shape.
- 35 [Figure 11-c]

# 5 EXPLANATION OF NUMERALS AND SYMBOLS DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

	PREFERRED EMBODIMENTS
	<del>{0032}</del>
	11: Light source lamp (U-shaped tube)
	21: Optical member provided with a light-reducing
LO	or light-shielding treatment
	31: Effective display region
	41: Member for [0047] The present invention will,
	hereinafter, be described in more detail with reference to
15	preferred embodiments thereof, but the present invention is not
	limited to the preferred embodiments described below.
	[0048] Figs. 1-a and 1-b each show a configuration in which
	the above-mentioned preferable configuration (1) of the present
	invention is applied to a lighting device of a direct type liquic
20	crystal display device. In this configuration, the lighting
	device for liquid crystal display devices has a structure in
	which part of or all of a curved portion of a light source lamp
	11 is covered with a lamp frame 84 that is capable of reducing
	or shielding light
25	51: Reflective member
	51a: Region with which a light-reducing treatment is
	71: Light guide plate
30	- 73: Frame
	——————————————————————————————————————
	——— 75: Liquid crystal panel
	82: Highly reflective resin
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	- 84: Storage frame (Lamp, and is constituted such that
	part of or all of the curved portion of the light source lamp
	11 is stored in the lamp frame > 84 conventionally used.
	85: Diffusing plate
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	- 87: Display element (liquid crystal panel element)
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#### CLAIMS



is made uniform and the light distribution property is also made uniform, which makes it possible to provide excellent display quality.

[0050] Examples of a direct type liquid crystal display device constituted by the lighting device for display devices according to any of Claims 1 to 4,

wherein the lighting present invention include a liquid crystal display device for display devices has having a structure in which a highly reflective resin 82 is disposed on a sheet metal 81, and thereon a U-shaped tube 11 in which the ends are covered with an optical member provided with a light-reducing or light-shielding treatment on a display side of at least part of the curved part or the folded part of the light source lamp. insulating resin is disposed using a storage frame (lamp frame) 84, and a diffusing plate 85, and thereon various optical sheets 86 such as diffusing sheet, condenser lens, polarized light selective reflection/ transmission sheet, protective and diffusing sheet, and electromagnetic-shielding sheet (electric conductive sheet, ITO sheet), a liquid crystal panel element 87, and a frame 88 are disposed.

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--- 6. The lighting device for display devices according to Claim 5,

wherein[0051] Figs. 2-a and 2-b each show a configuration in which the above-mentioned preferable configuration (2) of the present invention is applied to a lighting device of a direct type liquid crystal display device. In this configuration, the lighting device preferably has a structure in which the lighting device has an optical member 21 provided with the light-reducing or light-shielding treatment is at least one optical member selected from the group consisting of a diffusing plate, a diffusing sheet, and a lens sheet.

wherein the lighting device for display devices has at least part of the curved part or on the folded display side of part of theor all of a curved portion of a light source lamp outside an effective display region 11. The optical member 21 5 provided with the light-reducing or light-shielding treatment may be a diffusing plate, a diffusing sheet, or the like, each provided with a region with low light transmittance 21a. Among them, an optical member disposed near the light source is preferable for sufficient light-reducing or light-shielding effect in the oblique direction. The region with low light transmittance 21a can be formed by applying white ink to the surface of the optical member 21 on the light source lamp side. In this case, light reflectance to the light source lamp 21 side is high, and therefore, loss of light can be reduced. An opening for light transmission may be provided at part of the region with low light transmittance 21a. In this configuration, the optical member 21 is laminated and disposed above the light source lamp 11 such that part of or all of the curved portion of the light source lamp 11 is covered with the part provided with the light-reducing or light-shielding treatment of the optical member 21, and thereby the lighting device for liquid crystal display devices is configured.

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8. The [0052] In this case, the lighting device for display devices according to any of Claims 1 to 7, 25 wherein at least part of the has a constitution in which the U-shaped curved part or the folded partportion of the light source lamp is U-shaped tube is covered with the optical member, and thereby the same optical property as in the case where a straight tube is used can be provided with a light-reducing-or 30 light-shielding treatment. As a result, excellent display quality can be provided without deterioration of specific advantages of the U-shaped tube.

\_\_\_\_\_9. The lighting device for display devices according to

	Claim 8,
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	has a function of restricting deformation degree of freedom in
	the curved part or the folded part of the light source lamp.
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	10. The lighting device for display devices according
	to any of Claims 1 to-9,
	wherein the lighting device for display devices has a
	reflective member provided with a light-reducing treatment on
10	a side opposed to the display side of at least part of the curved
	part or the folded part of the light source lamp.
	to Claim 10,
15	wherein the reflective member provided with the
	light-reducing treatment is a reflective sheet.
	12. The lighting device for display devices according
	to any of Claims 5, 6, 8, 9, 10, or 11,
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	is provided by printing.
	13. The lighting device for display devices according
	to any of Claims 5, 6, 8, 9, 10, 11, or 12,
25	wherein the light-reducing treatment provides a gradation
	for varying degree of light reduction.
	14. A liquid crystal display device comprising the
	lighting device for display devices according to any of Claims
30	1 to 13.
	- 15. A light source lamp used in the lighting device for
	display devices according to any of Claims 1 to 13.

#### ABSTRACT

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The present invention aims to provide a lighting device for display devices preferably used for constituting a backlight of a transmissive or transflective liquid crystal display device, the lighting device having the reduced number of components and being effective in terms of electric power concumption and capable of providing excellent display quality. The lighting device for display devices according to the present invention is a lighting device for display devices, comprising a light source lamp, and a light-diffusing layer constituted by a diffusing plate or a diffusing sheet, the light source lamp being a light source lamp having a folded part (curved part), such as U-shaped tube, and the lighting device for display devices having any of, or combination of: a configuration in which the folded part (curved part) of the light source lamp is covered with a lamp frame; a configuration in which an optical member provided with a light-reducing or light-shielding treatment is used around the folded part (curved part) of the light source lamp; a configuration in which the folded part (curved part) of the light source lamp is disposed outside an effective display region; a configuration in which the folded part (curved part) of the light source lamp is provided with a member for reducing or shielding light; and a configuration in which a reflective member provided with a light-reducing treatment is used-around the folded part (curved part) of the light source lamp, and thereby at least part of light generated form the curved part of the light source lamp being reduced or shielded. [0055] Fig. 3 shows a configuration in which the above-mentioned preferable configuration (3) of the present invention is applied to a lighting device of a direct type liquid crystal display device. In this configuration, the lighting device for liquid crystal display devices is configured to have a structure in which part of or all of a curved portion of a light source lamp 11 is disposed outside an effective display region 31. In this

case, the lighting device has a constitution in which the U-shaped curved portion of the U-shaped tube is disposed outside the effective display region, and thereby the same optical property as in the case where a straight tube is used can be provided. 5 As a result, excellent display quality can be provided without deterioration of specific advantages of the U-shaped tube. [0056] Fig. 4 shows a configuration in which the above-mentioned preferable configuration (4) of the present invention is applied to a lighting device of a direct type liquid crystal display 10 device. In this configuration, the lighting device for liquid crystal display devices is configured to have a structure in which a member for reducing or shielding light 41 is provided with part of or all of a curved portion of a light source lamp 11. A member made of a material with low light transmittance, preferably made of an elastic material, is preferably used as 15 the member for reducing or shielding light 41. [0057] In this case, the lighting device has a constitution in which the U-shaped curved portion of the U-shaped tube is covered with the member for reducing or shielding light, and 20 thereby the same optical property as in the case where a straight tube is used can be provided. As a result, excellent display quality can be provided without deterioration of specific advantages of the U-shaped tube. The U-shaped curved portion can be prevented from opening and closing, and the U-shaped tube 25 can be effectively fixed by covering the U-shaped curved portion of the U-shaped tube with the member for reducing or shielding light. [0058] Fig. 5 shows a configuration in which the above-mentioned preferable configuration (5) of the present invention is applied 30 to a lighting device of a direct type liquid crystal display device. In this configuration, the lighting device has a structure in which the lighting device has a reflective member provided with a light-reducing treatment 51 on the side opposed to the display side of part of or all of a curved portion of 35 a light source lamp 11, and is constituted such that part of or all of the curved portion of the light source lamp 11 is provided above a region provided with a light-reducing treatment 51a of the reflective member 51. The reflective member provided with a light-reducing treatment 51 may be a reflective sheet with which the region with low light reflectance 51a which is gray, black, or the like, is provided.

[0059] In this case, the lighting device has a constitution in which the U-shaped curved portion of the U-shaped tube is provided above the region provided with the light-reducing treatment, and thereby the same optical property as in the case where a straight tube is used can be provided. As a result,

excellent display quality can be provided without deterioration of specific advantages of the U-shaped tube.

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preferred embodiment.

15 source lamp in the first preferred embodiment described above is replaced with a pseudo-U-shaped light source lamp having a square U-shaped folded portion. That is, in this configuration, the lighting device has a structure in which part of or all of the square U-shaped part of the light source lamp is covered with a lamp frame that is capable of reducing or shielding light, and is constituted such that part of or all of the square U-shaped part of the light source lamp is stored in a conventionally used lamp frame. Therefore, the same functional effects as in the first preferred embodiment can be obtained in the present

[0061] In a further preferred embodiment, the U-shaped light source lamp in the second preferred embodiment described above is replaced with a pseudo-U-shaped light source lamp having a square U-shaped folded portion. That is, in this configuration, the lighting device for liquid crystal display devices is configured by laminating and disposing an optical member above the light source lamp such that part of or all of the square U-shaped part of the light source lamp is covered with the part

provided with the light-reducing or light-shielding treatment of the optical member. Therefore, the same functional effects

as in the second preferred embodiment can be achieved in the present preferred embodiment.

[0062] In another preferred embodiment, the U-shaped light source lamp in the third preferred embodiment described above is replaced with a pseudo-U-shaped light source lamp having a square U-shaped folded portion. That is, in this configuration, the lighting device for liquid crystal display devices is configured to have a structure in which part of or all of the square U-shaped part of the light source lamp is disposed outside an effective display region. Therefore, the same functional effects as in third preferred embodiment can be obtained in the present preferred embodiment.

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[0063] In an additional preferred embodiment, the U-shaped light source lamp in the fourth preferred embodiment described above is replaced with a pseudo-U-shaped light source lamp having a square U-shaped folded portion. That is, in this configuration, the lighting device for liquid crystal display devices is configured to have a structure in which a member for reducing or shielding light is provided with part of or all of the square U-shaped part of the light source lamp. Therefore, the same functional effects as in the fourth preferred embodiment can be obtained in the present preferred embodiment.

[0064] In another preferred embodiment, the U-shaped light

source lamp in the fifth preferred embodiment described above is replaced with a pseudo-U-shaped light source lamp having a square U-shaped folded portion. That is, in this configuration, the lighting device has a structure in which the lighting device has a reflective member provided with the light-reducing treatment on the side opposed to the display side of part of or all of the square U-shaped part of the light source lamp, and part of or all of the square U-shaped part of the light source lamp is disposed above the region provided with the light-reducing treatment of the reflective member. Therefore,

the same functional effects as in the fifth preferred embodiment

35 can be obtained in the present preferred embodiment.

- [0065] The present application claims priority under 35 U.S.C. § 119(a) on Japanese Patent Application No. 2004-3076 filed in Japan on January 8, 2004, entitled "LIGHTING DEVICE FOR DISPLAY DEVICES, LIQUID CRYSTAL DISPLAY DEVICE AND LIGHT SOURCE LAMP", the entire contents of which are herein incorporated by
- 5 the entire contents of which are herein incorporated by reference.

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[0066] While preferred embodiments of the present invention have been described above, it is to be understood that variations and modifications will be apparent to those skilled in the art without departing the scope and spirit of the present invention. The scope of the present invention, therefore, is to be determined solely by the following claims.